



# CHALLENGES FACING THE TYRE INDUSTRY

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# GLOBAL ISSUE & CHALLENGES AUTOMOTIVE AND RUBBER INDUSTRY

## Environment Challenges



- Impact of climate change is significant
- Climate protection
- Scarcity of Natural resources



## Growing Population & Mobility

- Among the growing middle class in emerging economies

## Economic Challenges



- Shortage of resources



- Rising prices for fossil fuels



## Urbanization

- Almost 60% of the world's population will live in cities by 2030
- Greater traffic density leads to increased noise emissions

## Changing Consumer demands

- Trend toward a sustainable lifestyle
- Societal demand for environmental stewardship

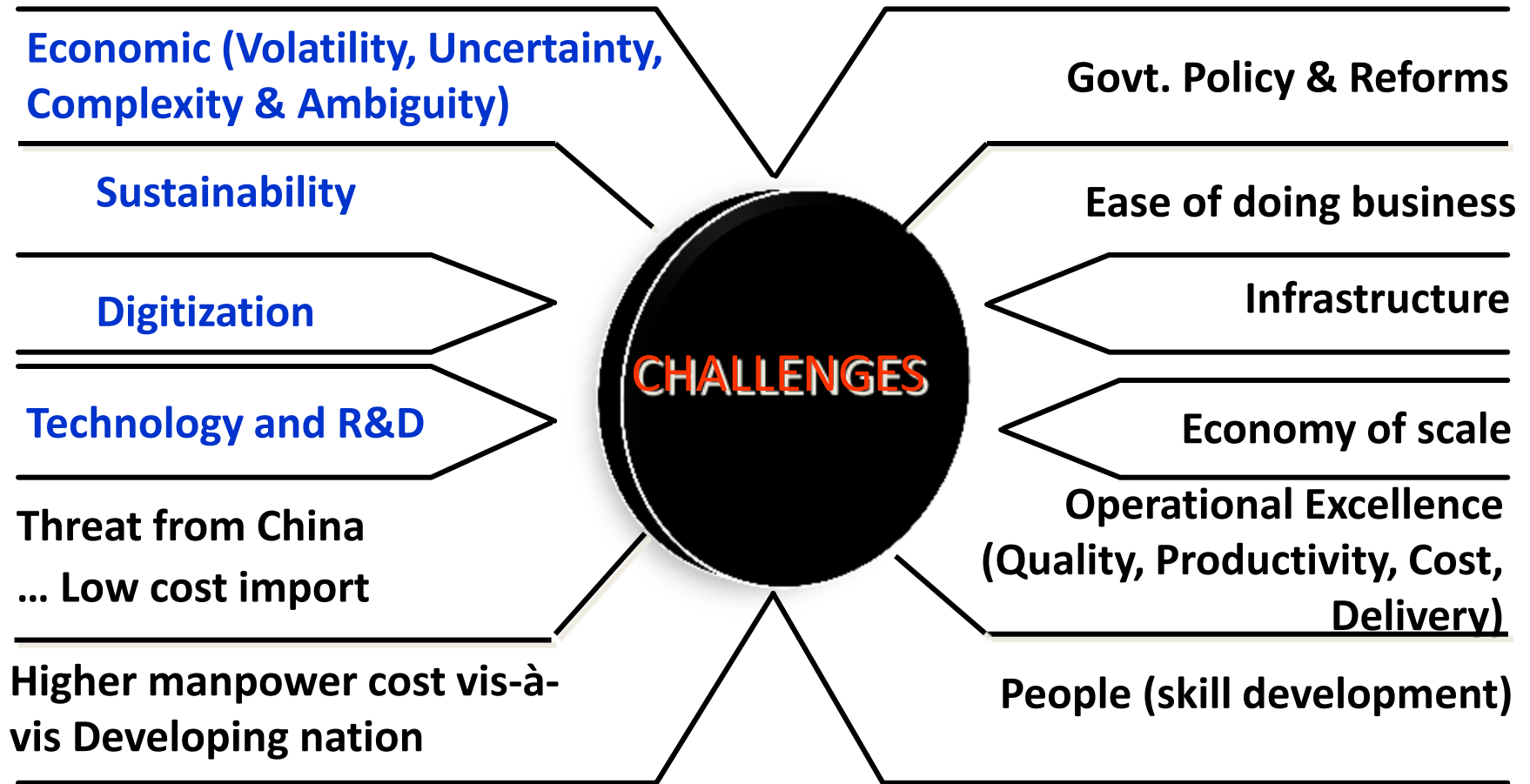
## Policies

- More stringent legislation
- to protect the environment
- to reduce emissions and fossil fuel dependency



Source: United Nations, Department of Economic and Social Affairs

# CHALLENGES - RUBBER INDUSTRY



# GLOBAL ECONOMIC TREND



- OECD forecast – India is expected to become the fastest-growing major economy over the next two years.
- IMF chief Christine Lagarde described India as a “bright spot” on cloudy global horizon.
- India could grow at a potential of 8% on an avg. from fiscal 2016 to 2020 powered by greater access to banking, technology adoption, urbanisation & other structural reforms (Goldman Sachs report-Sept '15)

# VOLATILITY, UNCERTAINTY, COMPLEXITY & AMBIGUITY

## V = Volatility.

- The nature & dynamics of change
- The nature & speed of change forces
- Change catalysts.

## U = Uncertainty.

- The lack of predictability,
- The prospects for surprise
- The sense of awareness & the understanding of issues and events.



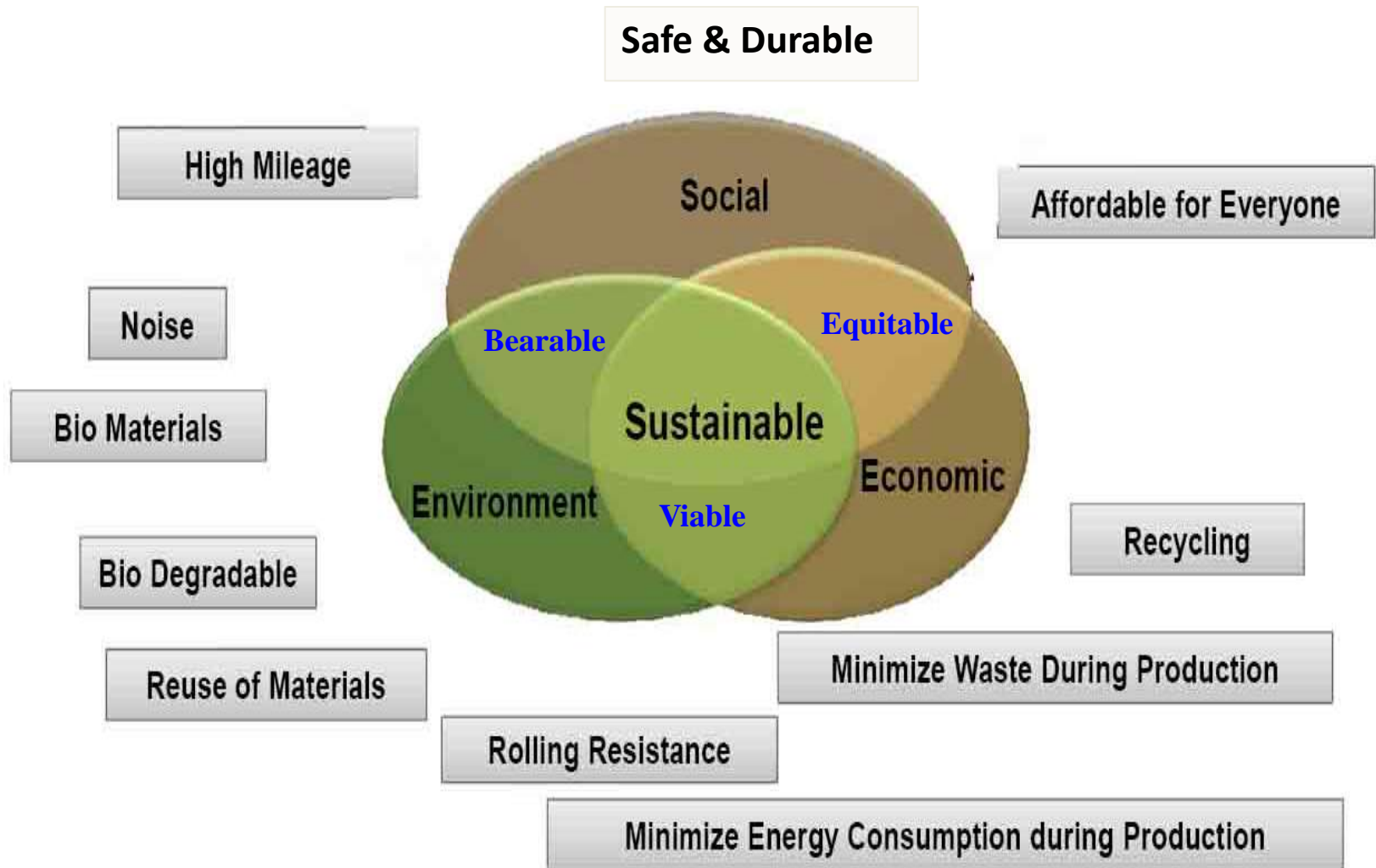
## C = Complexity.

- The multiplex of forces
- The confounding of issues
- The chaos & confusion that surround an organization.

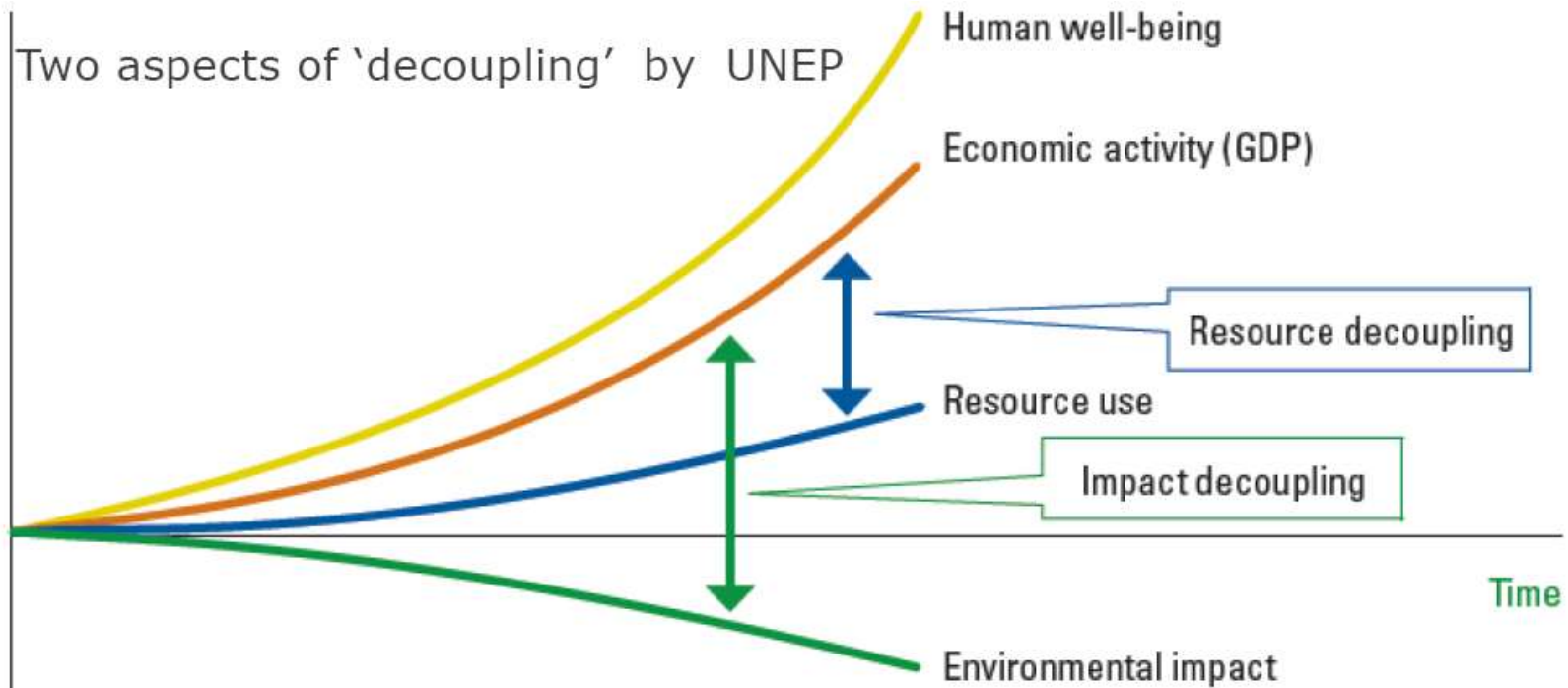
## A = Ambiguity.

- The haziness of reality
- The potential for misreads,
- The mixed meanings of conditions
- Cause-and-effect confusion

# SUSTAINABILITY CHALLENGES



# SUSTAINABILITY CHALLENGES



Isolation of the causal correlation between:

- population increase / economic growth
- resource consumption / environmental impact

# SUSTAINABILITY CHALLENGES

**Crude Oil based  
Materials**



Non crude oil based materials

**Renewable**



**Mineral Based**



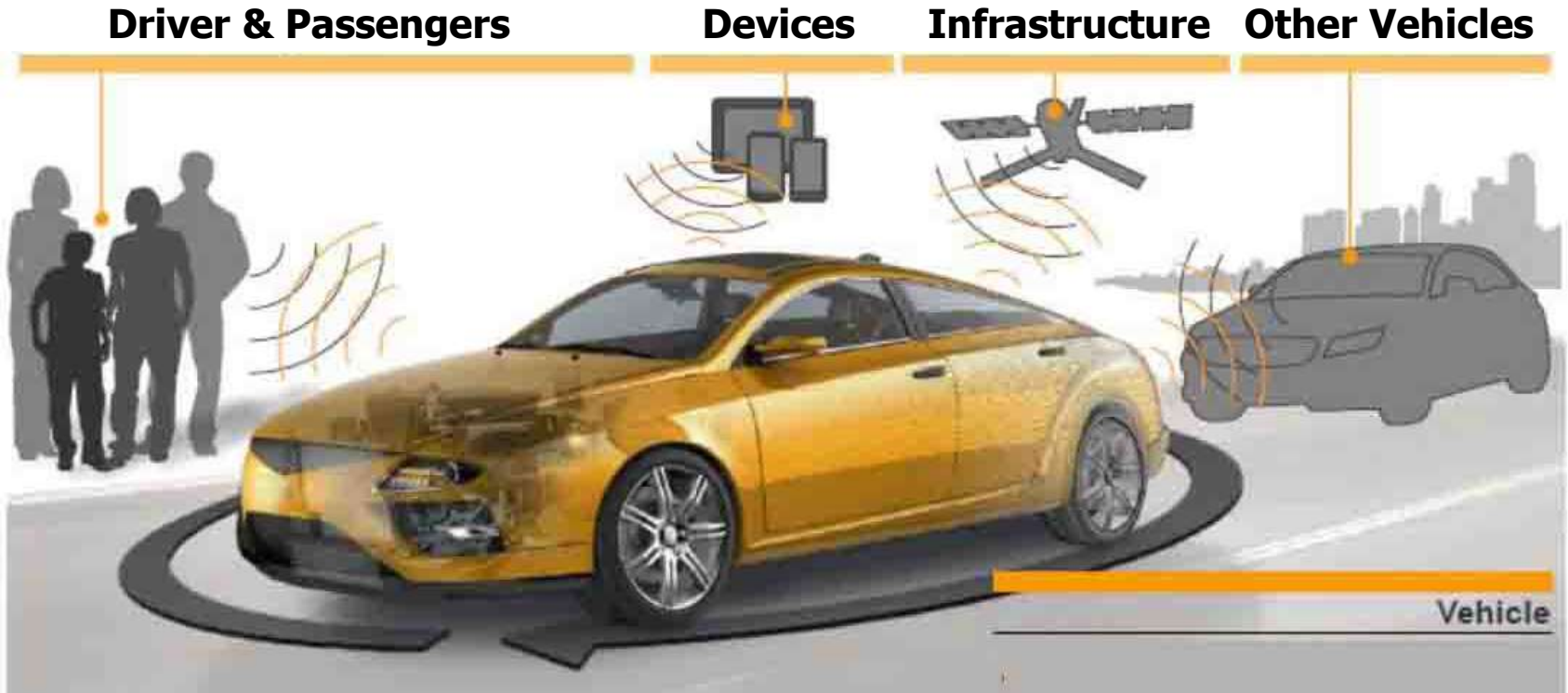
**Recycled**



- It is possible to produce a tire with > 95 % non-crude oil base
- However, the application range today is still limited



# DIGITIZATION CHALLENGES



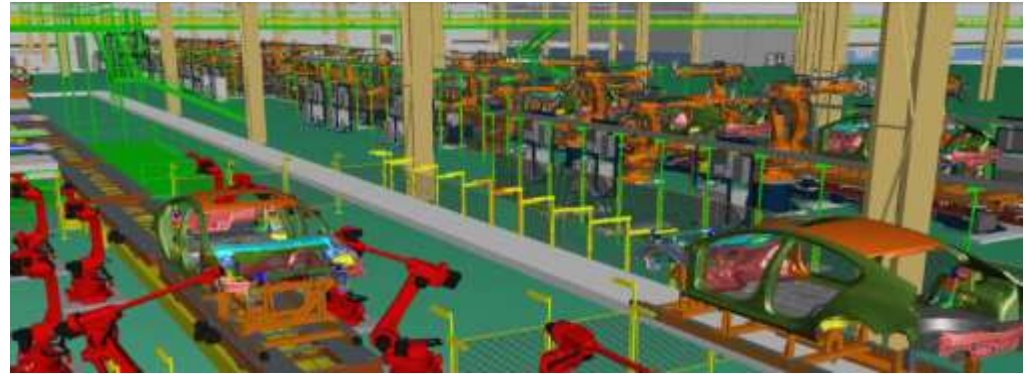
Managing and Optimizing the information flow by system integration of components

# DIGITIZATION ENABLERS

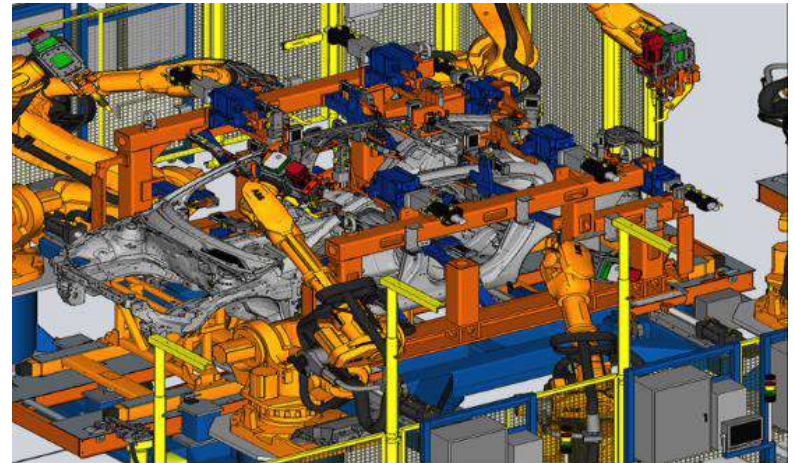
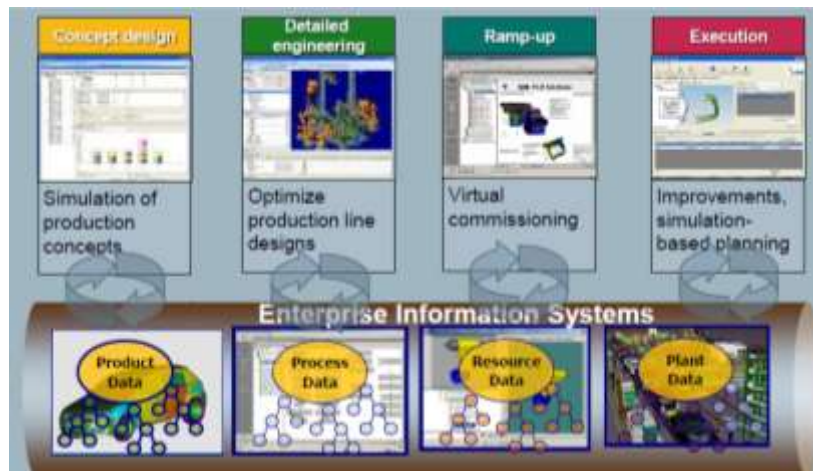
## TYRE/INTEGRATED SENSOR



## MANUFACTURING/INTEGRATED SENSOR

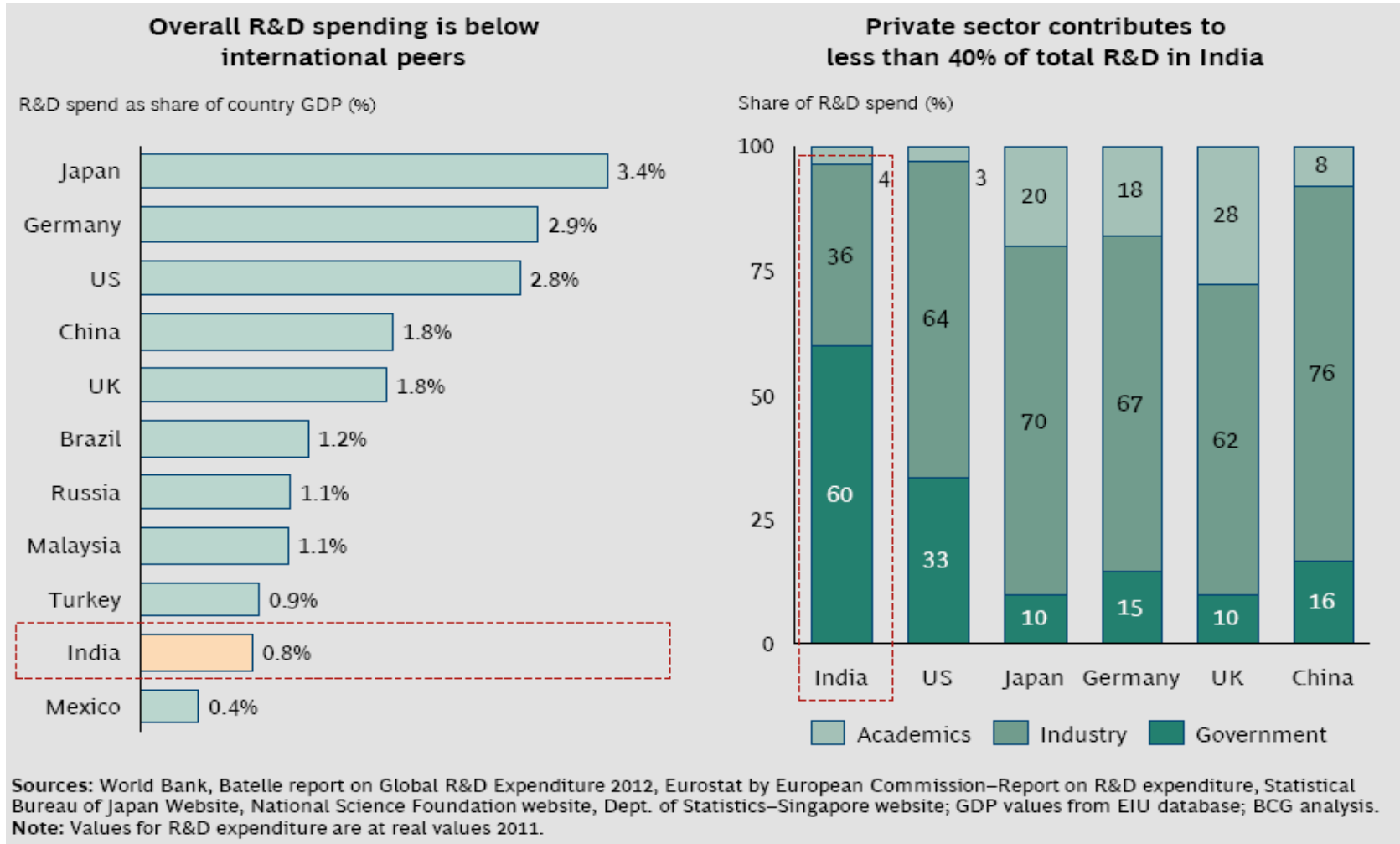


## DESIGN/INTEGRATED SENSOR



# TECHNOLOGY SCENARIO

India's Share of GDP Spent in R&D is Lower than Peers and Private Sector's Contribution is Limited



# TECHNOLOGY CHALLENGES

## 8 - Optimization of end-of-life system

- Reuse of product
- Re-mfg./refurbishing
- Recycling of materials
- Clean incineration

## 7 - Optimization of initial life time

- Reliability and durability
- Easy maintenance and repair
- Modular product structure
- Classic design
- User taking care of product

## 6 - Reduction of the environmental impact in the user stage

- Low energy consumption
- Clean energy source
- Few consumables needed during use
- Clean consumables during use
- No energy/auxiliary material use

## 1 - New Concept Development

- Dematerialisation
- Shared use of the product
- Integration of functions
- Functional optimisation of products & components

## 2 - Selection of low impact materials

- Non-hazardous materials
- Non-exhaustable materials
- Low energy content materials
- Recycled materials
- Recyclable materials

## 3 - Reduction of material

- Reduction in weight
- Reduction in volume

## 4 - Optimization of production techniques

- Fewer production processes
- Low/clean energy consumption
- Low generation of waste
- Few/clean production consumables

## 5 - Efficient distribution system

- Less/clean packaging
- Efficient transport mode
- Efficient logistics



# LEGISLATIONS & REGULATIONS

## Growth of tyre related legislations around the world...

- **TREAD Act :**
  - Transportation, Recall Enhancement, Accountability and Documentation Act
- **REACH:**
  - Registration, Evaluation, Authorization and restriction of Chemical
- **End of Life Vehicles – EU legislation**
- **Labeling of Tyres – EU legislation**
- **Uniform Tire Quality Grade (UTQG) Standards**
- **Global Technical Regulation on Tyres – under consideration**



These stringent global regulations throw up challenges of adherence and...  
...optimizing various product performance goal conflicts...

# SUMMARY & CONCLUSION

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**Strategic Capability to be built to overcome various Challenges:**

## **Market back Innovation Excellence**

- Evolve from Manufacturing Company to a consumer centric Company
- Cost Efficient R&D
- Speed of Delivery
- Value proposition to Customers
- Digitization

## **Operational Excellence**

- Driving Efficiency (Quality, Productivity, Cost, Delivery & Safety)
- Customer Service
- Environmental Concerns
- People Skill Development

**DON'T LIMIT YOUR CHALLENGES, CHALLENGE YOUR LIMITS**

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